

## TORQUE SPECIFICATIONS

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Application	Ft. Lbs. (N.m)
Camshaft Sprocket Bolt	37-44 (50-60)
Clutch Pressure Plate Bolt	13-19 (18-26)
Compressor Bracket-To-Compressor	18-26 (24-35)
Connecting Rod Cap Bolt	
Step 1	16-20 (22-27)
Step 2 (Final)	Additional 83-97 Degrees
Coolant Outlet Bolt	14-18 (19-25)
Crankshaft Sprocket Bolt	116-122 (157-165)
Cylinder Head Bolt <sup>(1)</sup>	
Step 1	13-16 (18-22)
Step 2	Additional 85-95 Degrees
Step 3 (Final)	Additional 85-95 Degrees
Distributor Bolt	14-18 (19-25)
Engine Mount-To-Frame Nut	50-68 (67-93)
Exhaust Header Pipe-To-Exhaust Manifold Nut	28-38 (38-51)
Exhaust Manifold Bolt	12-16 (16-22)
Flywheel/Drive Plate	
Bolt	71-76 (97-102)
Nut	15-20 (20-28)
Generator Top Bolt	28-38 (38-51)
Front Cover/Oil Pump Bolt	14-18 (19-25)
Intake Manifold Bolt/Nut	14-18 (19-25)
Intake Manifold Support Bracket	28-38 (38-51)
Main Bearing Cap Bolt	
Step 1	13-16 (17-22)
Step 2 (Final)	Additional 85-95 Degrees
Motor Mount Bolt	63-86 (86-116)
Motor Mount-To-Engine Bolt/Nut	50-68 (67-93)
Oil Pan Bolt	14-18 (19-25)
Oil Pan Upper Block Bolt/Nut	<sup>(2)</sup>
Power Steering Pump	
Upper Bolt	32-44 (44-60)
Lower Bolt	24-34 (32-46)

**1995 Mazda 626 LX**

2.0L 4-CYL VIN [FS]

Spark Plug	11-16 (15-22)
Thermostat Housing Bolt	14-18 (19-25)
Timing Belt Idler Pulley Bolt	28-38 (38-51)
Timing Belt Tensioner Lock Bolt	28-38 (38-51)
Water Pump Bolt	14-18 (19-25)
<b>INCH Lbs. (N.m)</b>	
Camshaft Bearing Cap Bolt	100-125 (11-14)
Oil Pressure Switch	105-156 (12-18)
Oil Pump Cover Screws	53-78 (6-9)
Oil Strainer Bolt <sup>(3)</sup>	70-95 (8-11)
Rear Cover Bolt	70-95 (8-11)
Timing Belt Cover Bolt	70-95 (8-11)
Valve Cover Bolt <sup>(4)</sup>	53-70 (6-8)
Water Pump Pulley Bolt	70-95 (8-11)

(1) Tighten in sequence. See **Fig. 5** .

(2) Tighten 2 nuts at rear end of cylinder block to 70-95 INCH lbs. (8-11 N.m). Tighten oil pan upper block bolts in 2-3 steps, in proper sequence to 14-18 ft. lbs. (19-25 N.m). See **Fig. 10** .

(3) Tighten flange bolts, then tighten bracket bolt.

(4) Tighten in sequence. See **Fig. 6** .