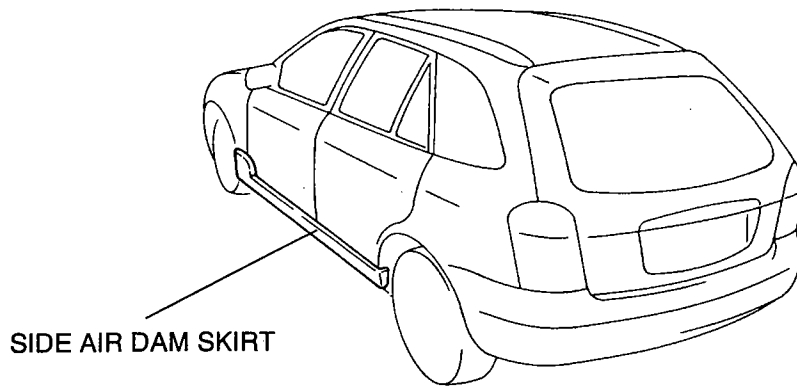


1

INSTALLATION VIEW



2

PARTS

⚠ CAUTION

- Verify that the kit includes all the following parts and that no part is dirty, scratched, or damaged.

No	Part name	Part No.	Q'ty	No	Part name	Q'ty
①	Side air dam skirt	LH: B28V 51 P50 RH: B28V 51 P40	1 ea	④	Template (RH, LH)	1 ea
②	Fastener (Large)	G043 50 753	10	⑤	Installation and user's instructions	1
③	Fastener (Small)	G18K 51 SJ3	18			

①



②



③



④



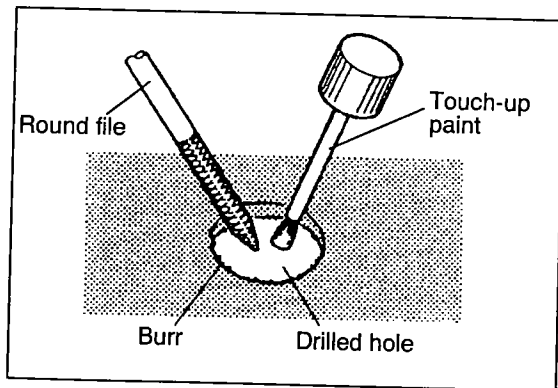
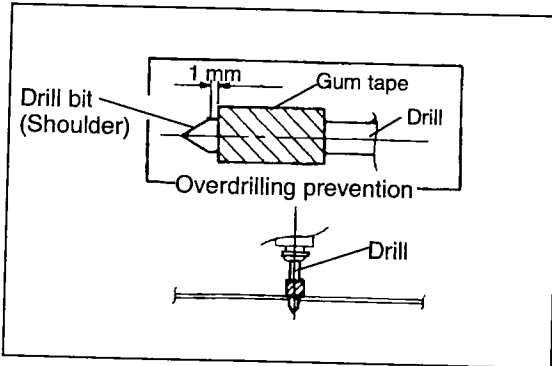
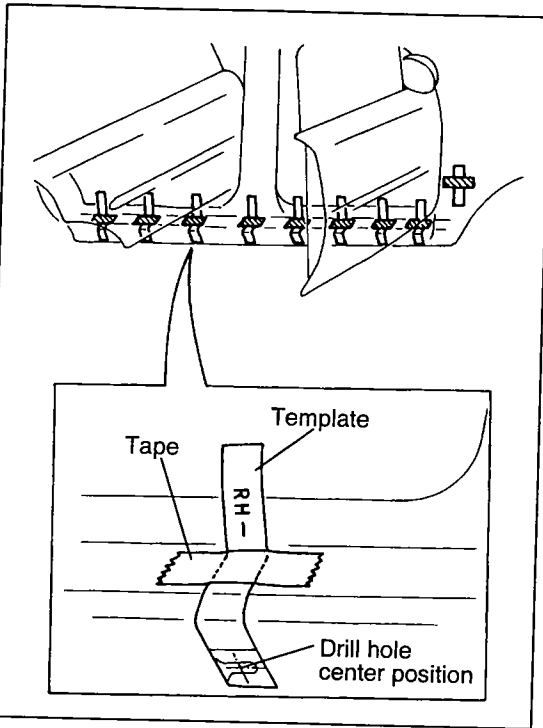
⑤



3

REQUIRED TOOLS

- ★Phillips screwdriver (Stubby type)
- ★Fastener remover
- ★Gum Tape
- ★Double-sided adhesive tape
- ★Punch
- ★Electric drill (φ3mm, φ10mm drill bits)
- ★Touch-up paint (Genuine product)
- ★IPA (Isopropyl alcohol)
- ★Round file
- ★Soft, clean cloth
- ★Sealant



9. Leaving the template attached to the vehicle, remove the side air dam skirt.

CAUTION

- When removing the side air dam skirt, be careful that the template does not slip, or that it becomes ripped.

10. Punch a hole going through the center of the hole in the template and the marked position.

CAUTION

- Punch the hole leaving the template attached.

11. Drill the hole using a $\phi 3$ -mm drill bit followed by a $\phi 10$ -mm drill bit.

CAUTION

- Drills and other sharp objects can cause injury. Be careful when handling drills and other sharp objects.
- To prevent scratching and overdrilling, wrap the drill bit with gum tape.

12. Round off any metal burrs around the drilled hole with a round file.

13. Apply touch-up paint.

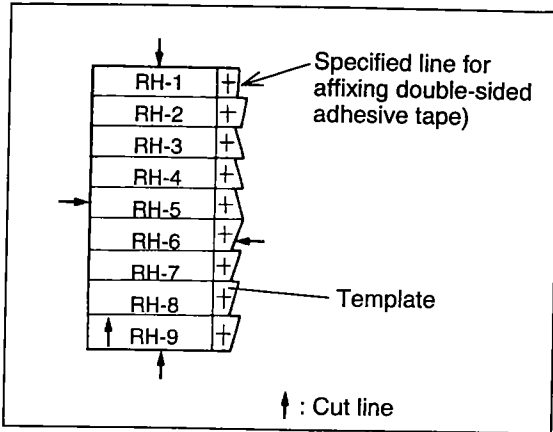
14. After the touch-up paint has dried, apply sufficient sealant to prevent rust.

CAUTION

- Make sure anti-rust protection is carried out properly.

6

SIDE AIR DAM SKIRT INSTALLATION

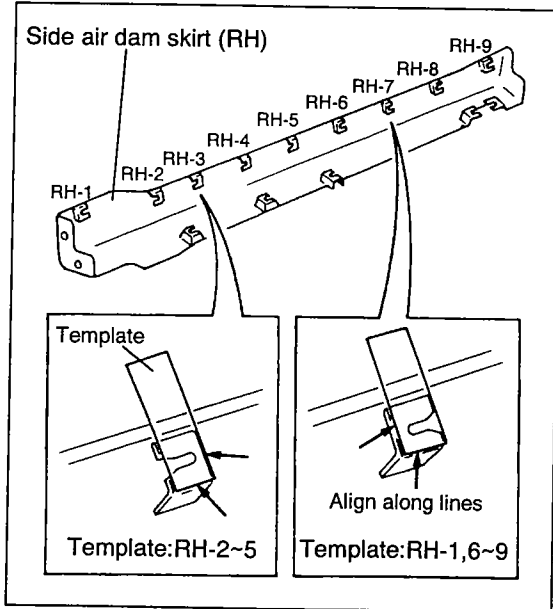


Note

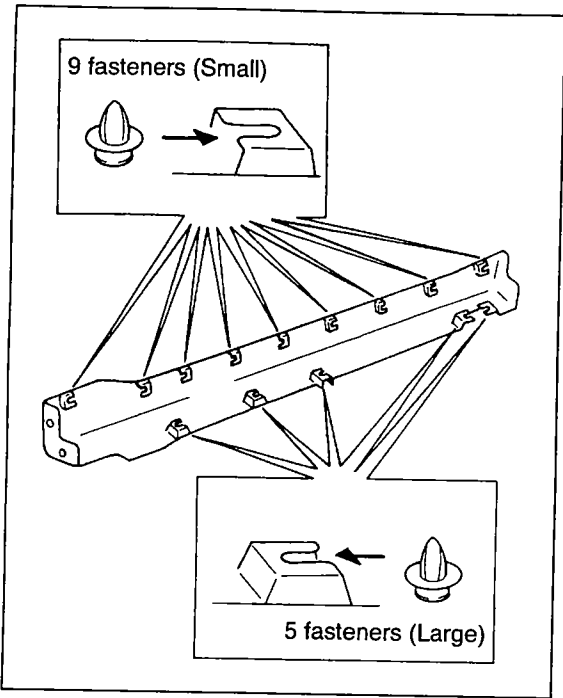
- Directions are given for the right side, however, directions for the left side are the same.

Drilling

1. Affix double-sided adhesive tape to the front of the template.
2. Cut the template with scissors along the cut lines.



3. Align the two attachment areas on the template and affix it to the side air dam skirt as shown in the figure. (7 locations)

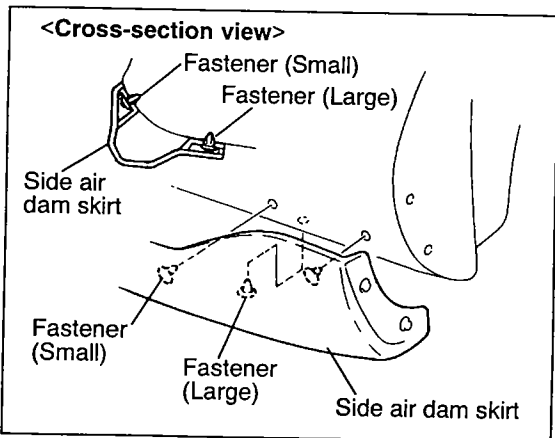


Side air dam skirt installation

1. Install the 5 (large) previously removed fasteners, and the 9 (small) ones to the side air dam skirt.

⚠ CAUTION

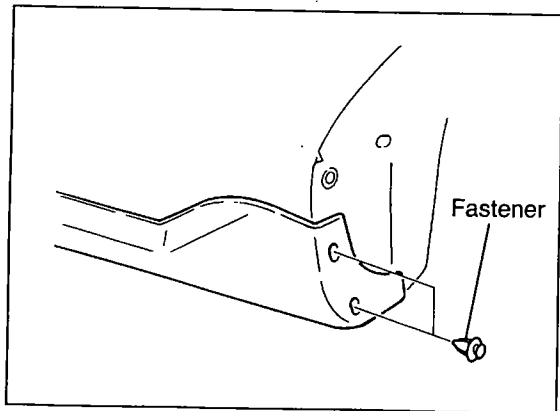
- Be careful to insert large and small fasteners in the right places.



2. Align the side air dam skirt clips with the installation holes, inserting the 9 clips on the upper side first, then the 5 clips on the lower side.

⚠ CAUTION

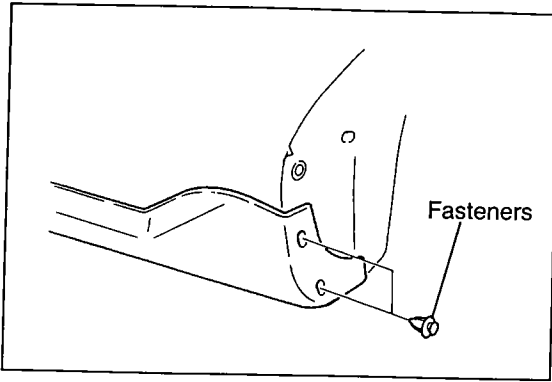
- Push the clips in slowly. If they are pushed in with excessive force, they will deform and it may become difficult to insert them.



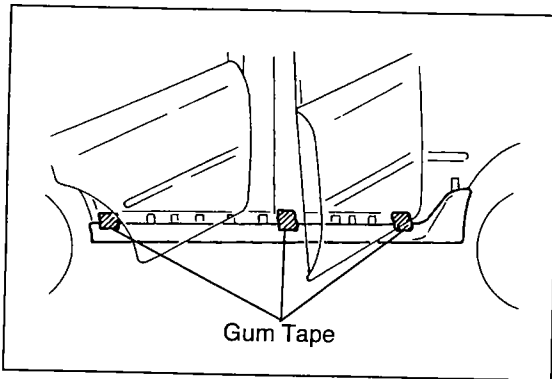
3. Using the front mud guard fasteners, install the front of the side air dam skirt.

⚠ CAUTION

- Make sure the installation is in alignment with the vehicle.



- Align the side air dam skirt along installation positions, and temporarily reinsert the two front mudguard fasteners removed in "4. PART REMOVAL."



- Open front and back doors.
- Press the air dam skirt firmly and secure it with gum tape.

⚠ CAUTION

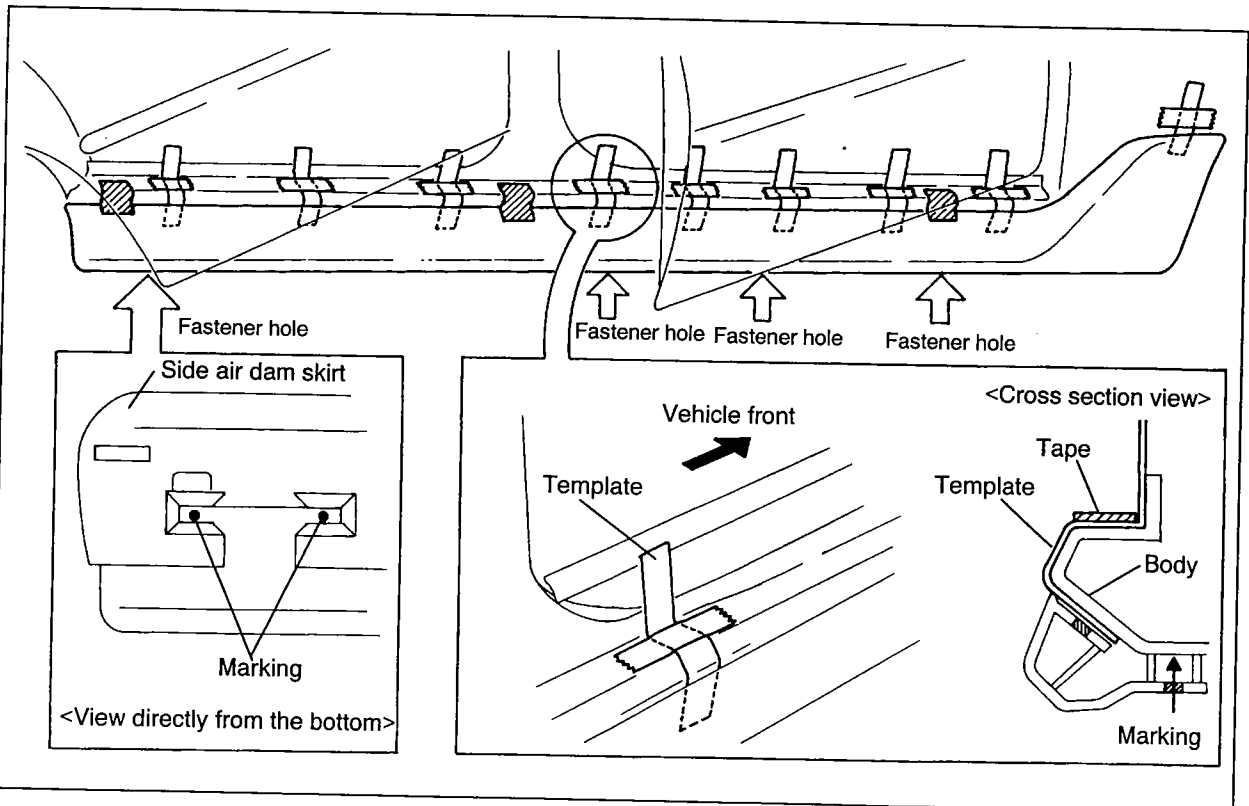
- Be careful of the alignment of the side air dam skirt with the body, and make sure that it does not hang below the body, and that its height is equal from front to back.

- Align the template along the bodyline and affix it firmly with tape.

⚠ CAUTION

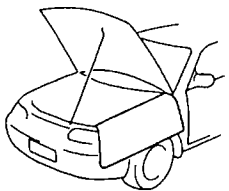
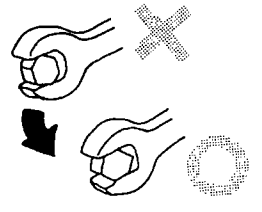
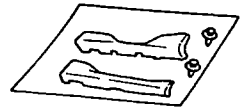
- Make sure the template is not warped when affixing it to the body.

- Mark the fastener hole installation positions (5 locations) on the underside of the side air dam skirt with a magic marker.



4 BEFORE INSTALLATION

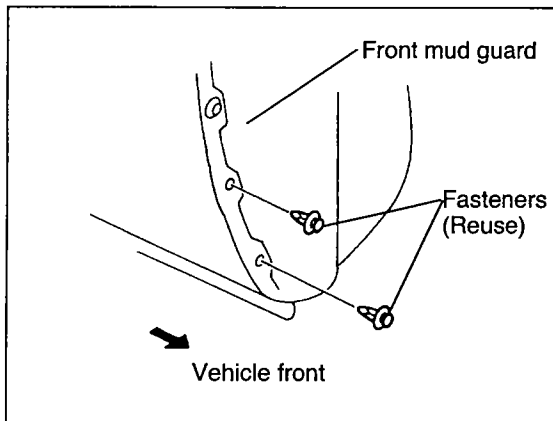
⚠ CAUTION

<p>Be sure to cover the vehicle body with protectors or mats to prevent stains, scratches and damage when removing/installing the vehicle parts.</p>	<p>Using improper tools may cause damage and or broken parts. Use the correct tool for the job.</p>	<p>Installing parts with soiled adhesive tape can cause the parts to fall and be damaged. When installing parts with double-sided adhesive tape, carefully clean the adhesive surface and keep it away from dust or dirt.</p>	<p>Place removed parts and kit parts on a protective sheet to prevent scratches.</p>
			

Note

- Refer to the 323 Workshop Manual for removal and installation of vehicle parts.

5 PART REMOVAL



Note

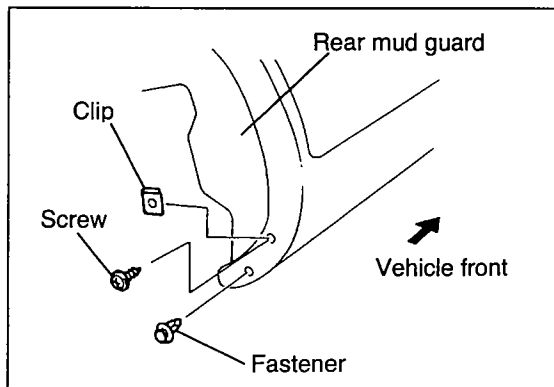
- The directions are given for the right side, however, the directions for the left side are the same.

Fastener removal

1. Remove the 2 front mud guard fasteners.

⚠ CAUTION

- Be sure not to lose any fasteners or scratch them, as they will be reused.

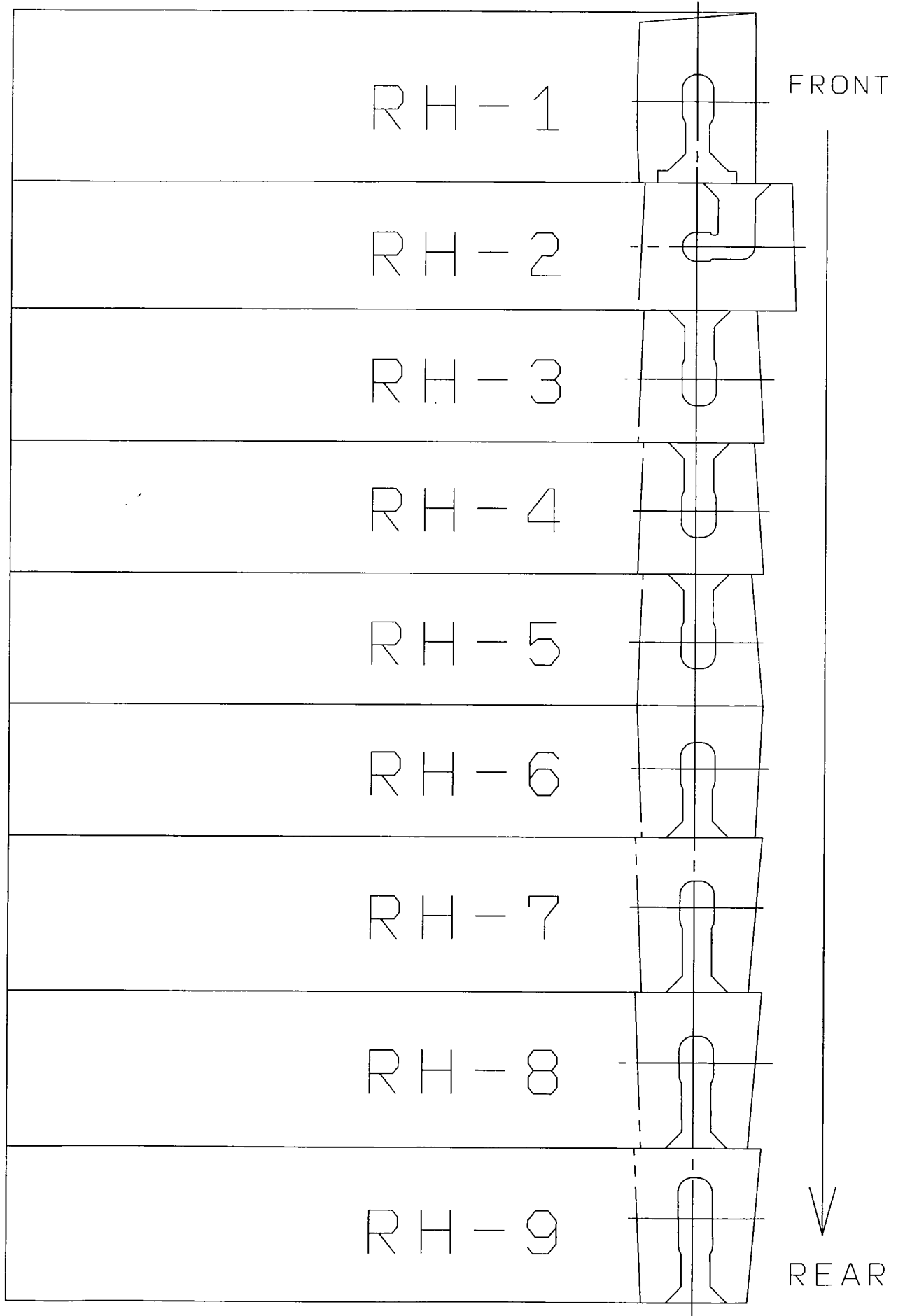


2. Remove the mud guard screw, fastener, and clip (1 each).

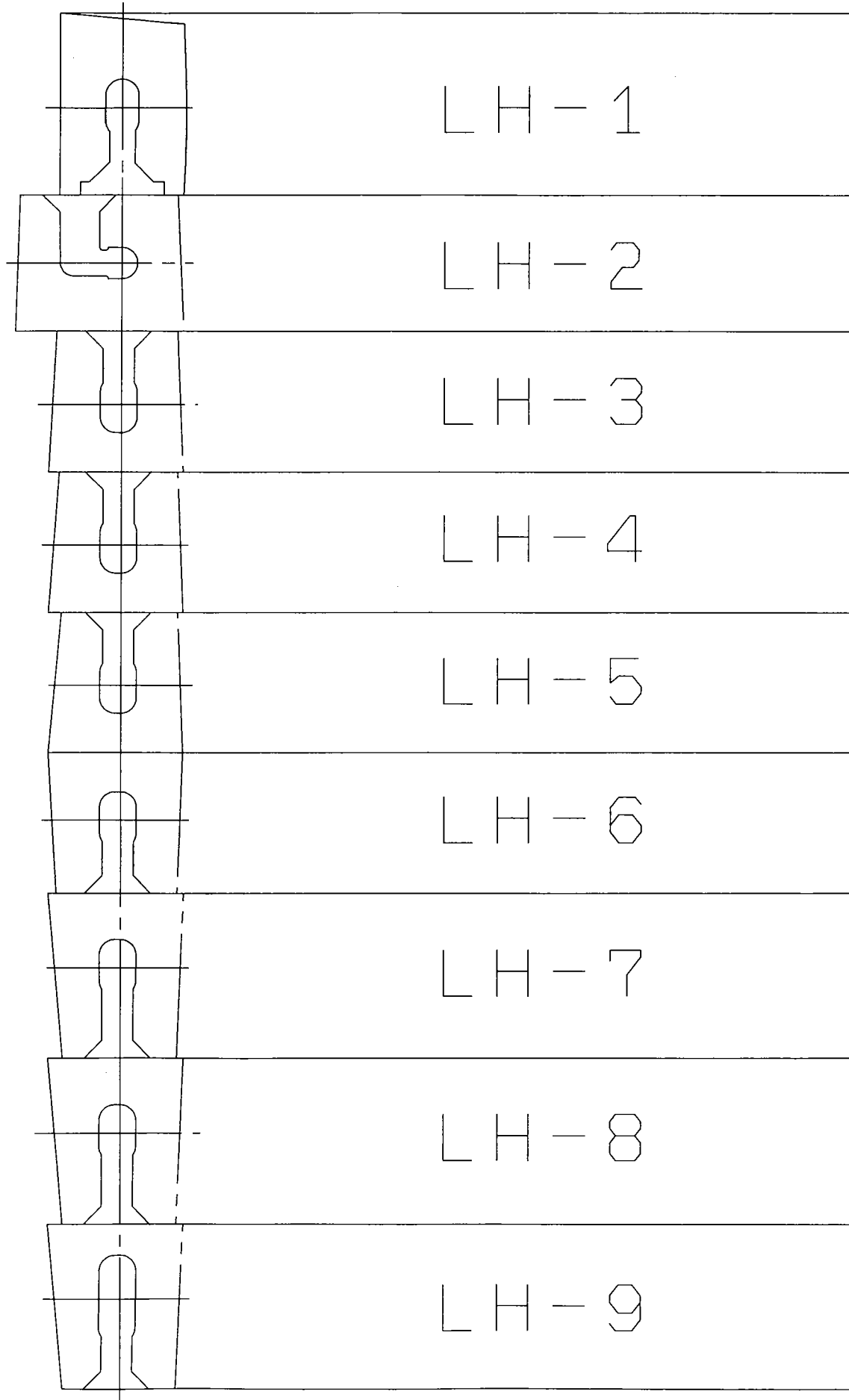
Note

- The removed mudguard screw, fastener, and clip are of no further use with this product.

MAZDA323 TEMPLATE



MAZDA323 TEMPLATE



FRONT

REAR